

Two Channel H-Bridge Power Driver AM1127

● Features and Benefits

- Wide supply voltage range up to 6.8V
- Output_1A/1B maximum continuous current up to 1.5A
- Output_2A/2B maximum continuous current up to 1.1A
- Low standby current
- Low operating supply current
- Low $R_{DS(ON)}$ for high efficient H-bridge output
- Built-in LDO Regulator (3.3V/2.75V)
- LDO output driver current 60mA
- QFN 3X3 package for small size PCB layout
- Output_1A/1B over current protection
- Over temperature protection

● Application

- Toys (R/C car)
- Robotics (Sweeping robot)
- Small Appliances (Reduce PCB area and perimeter part)
- Any relevant DC motor applications

● Ordering Information

Orderable Part Number	Package	Marking
AM1127	QFN 3X3	A1127

● Description

The AM1127 is two channels H-Bridge driver with a built in Low Dropout Regulator (LDO). It provides integrated motor-driver solution for high current power motion control applications. The output driver block consists of N-channel and P-channel power MOSFETs configured as H-Bridge to driver DC motor.

The AM1127 maximum operational voltage is 6.8V. Output_1A/1B can supply up to 1.5A of output continuous current and 3A of output peak current. There are internal shutdown function for over-temperature protection and over-current protection ($I_{OCP} = 3\text{ A}$).

Package material is Halogen-Free Green Product & RoHS compliant for the purpose of environmental protection and for sustainable development of the Earth.

● **Absolute Maximum Ratings (T_A=25°C)**

Parameter	Symbol	Limits	Unit
Power Supply voltage	PVCC	7	V
Digital Supply voltage	DVCC	7	V
Output_1A/1B continuous current	I _{ocont}	1.5 (Note*)	A
Output_1A/1B peak current	I _{omax}	3.0	A
Output_2A/2B continuous current	I _{ocont}	1.1 (Note*)	A
Operate temperature range	T _{opr}	-20~+85	°C
Storage temperature range	T _{stg}	-40~+150	°C

Note *: Based on 30x25mm² FR4 PCB (1 oz.) at double side PCB

● **Recommended operating conditions (T_A =25°C)**

(Set the power supply voltage taking allowable dissipation into considering)

Parameter	Symbol	Min	Typ	Max	Unit
Power Supply voltage	PVCC	2.0		6.8	V
Digital Supply voltage	DVCC	2.0(Note**)		6.8	V
Signal input IN_xA/xB voltage	V _{IN_x}	-0.3		V _{cc} +0.3	V
Output_1A/1B continuous current	I _{OUT_1A/1B}	0		1.5(Note*)	A
Output_2A/2B continuous current	I _{OUT_2A/2B}	0		1.1(Note*)	A
Externally applied PWM frequency	F _{IN_x}	0.02		65	KHz

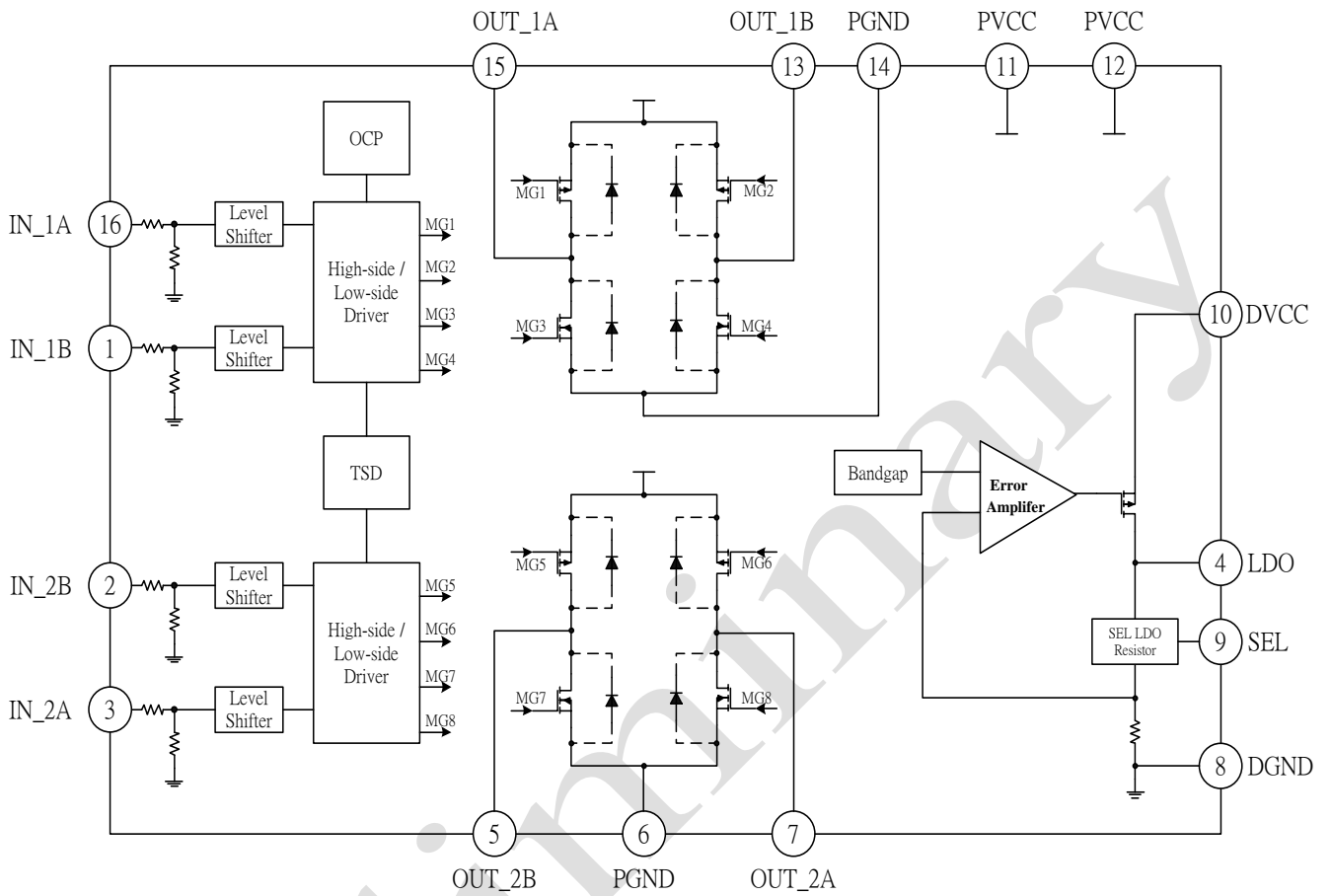
Note *: Based on 30x25mm² FR4 PCB (1 oz.) at double side PCB

Note **: The DVCC should be considered when using LDO function.

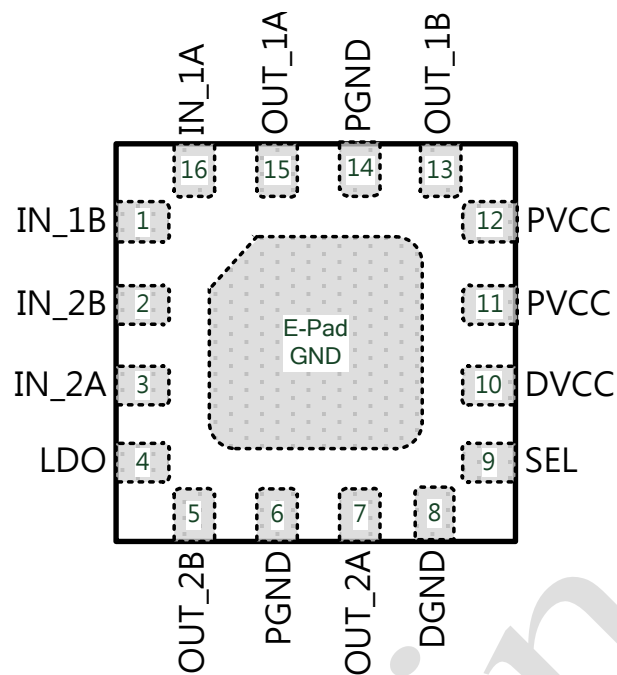
● **Electrical Characteristics (Unless otherwise specified, TA = 25°C , PVCC=DVCC=5V)**

Parameter	Symbol	Limit			Unit	Conditions
		Min	Typ	Max		
Power Supplies						
Operating supply current	I _{CC}		25		uA	Input signal IN_xA/xB= L/H or H/L or H/H, OUT_xA/xB and LDO no load
Standby current	I _{STB}		8		uA	Input signal IN_xA/xB=L, OUT_xA/xB and LDO no load
IN_x Inputs						
Input H level voltage	V _{IN_xH}	2.0		DVCC	V	
Input L level voltage	V _{IN_xL}	0		0.7	V	
Input pull down resistance	R _{IN_x}		100		KΩ	
Input frequency	F _{IN_x}	0.02		65	KHz	
H-bridge FETs						
Output_1A/1B On-resistance	R _{ds(on)}		0.33		Ω	I _O = 1.0A Upper and Lower total
Output_2A/2B On-resistance	R _{ds(on)}		0.50		Ω	I _O = 0.6A Upper and Lower total
TSD Protections						
Thermal shutdown protection	TSD _p		175		°C	
Thermal shutdown release	TSD _r		120		°C	
LDO parameter (SEL=L)						
LDO output voltage	V _{LDO}	2.5	2.75	3	V	I _{Load} = 60mA
Load regulation	ΔV _{RL}			50	mV	I _{Load} = 0~60mA
Dropout voltage	ΔV _{DO}			300	mV	I _{Load} = 60mA
LDO parameter (SEL=H)						
LDO output voltage	V _{LDO}	3.0	3.3	3.6	V	I _{Load} = 60mA
Load regulation	ΔV _{RL}			50	mV	I _{Load} = 0~60mA
Dropout voltage	ΔV _{DO}			300	mV	I _{Load} = 60mA

● Block Diagram



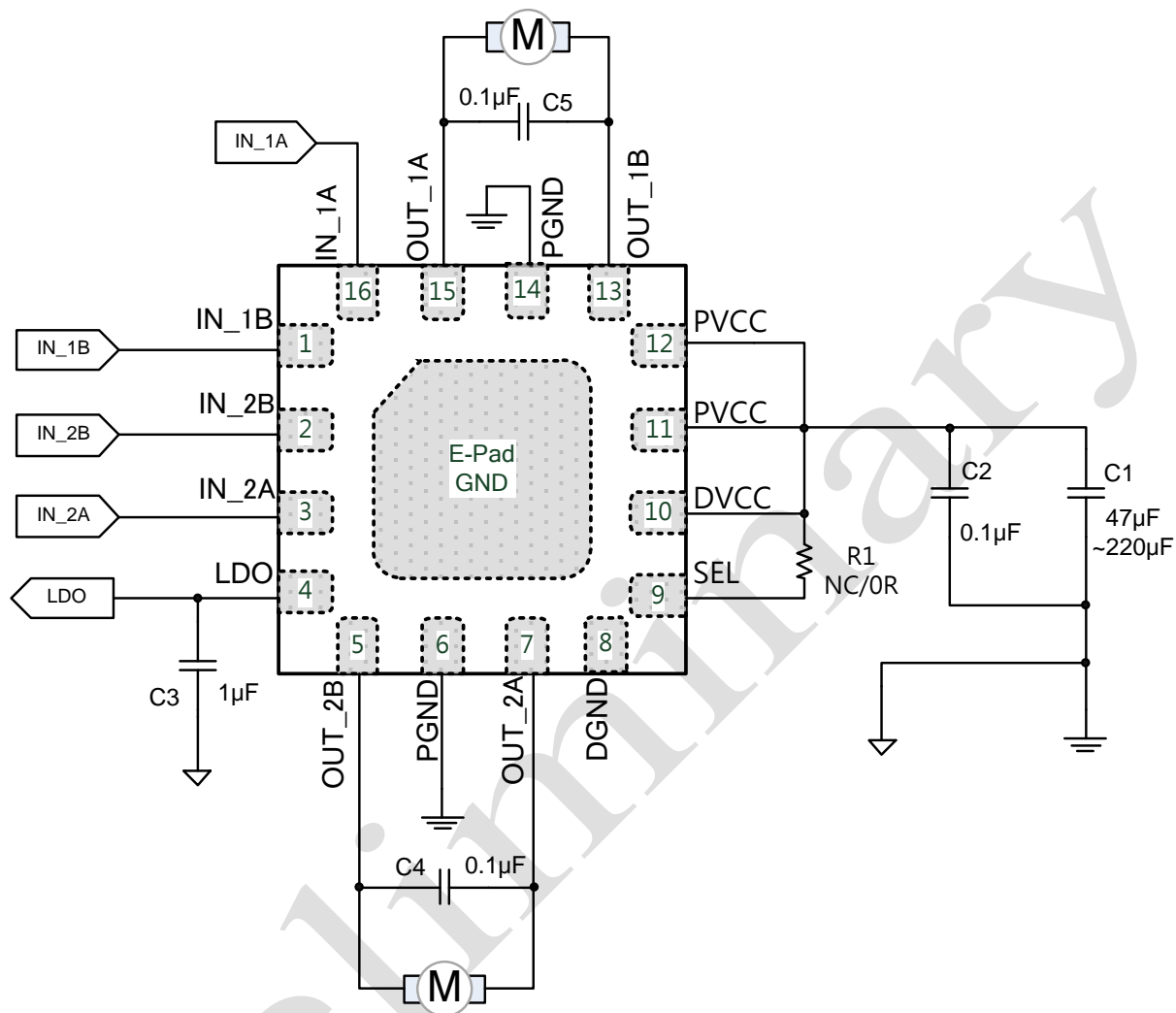
● Pin configuration QFN 3X3



● Pin Descriptions

PIN No	Pin Name	I/O	Description
1	IN_1B	I	Input Signal 1B
2	IN_2B	I	Input Signal 2B
3	IN_2A	I	Input Signal 2A
4	LDO	O	Low Dropout Regulator
5	OUT_2B	O	Output 2B
6	PGND	-	Power Ground
7	OUT_2A	O	Output 2A
8	DGND	-	Digital Ground
9	SEL	I	Selection LDO output Voltage pin
10	DVCC	-	Digital Power Supply
11	PVCC	-	Power Supply
12	PVCC	-	Power Supply
13	OUT_1	O	Output 1B
14	PGND	-	Power Ground
15	OUT_1A	O	Output 1A
16	IN_1A	I	Input Signal 1A

● Application



LDO	SEL Function	R1
2.75V	L	NC
3.30V	H	0R

● Circuit Descriptions

The function descriptions of capacitors on the application circuit:

1. C1 、C2: Power supply PVCC/DVCC pin capacitor:
 - a) The capacitor can reduce the power spike when the motor is in motion. To avoid the IC directly damaged by the PVCC/DVCC peak voltage. It also can stabilize the power supply voltage and reduce its ripples.
 - b) The C1 capacitor can compensate power when motor starts running.
 - c) The capacitor value (μF) determines the stability of the PVCC/DVCC during motor in motion. In general, $47\mu\text{F}$ capacitor is enough in low voltage power. If the large voltage power or a heavy loading motor is used, then a larger capacitor would be needed.
 - d) On the PCB configuration, the C1 、C2 must be mounted as close as possible to PVCC/DVCC pin .
2. C3: The LDO output capacitor
 - a) The capacitor can reduce the power spike while motor is in motion; it also can stabilize the LDO output voltage and reduce its ripples.
3. C4 、C5: The across-output capacitor
 - a) The capacitors can reduce the power spike of motor when operating. Therefore, a $0.1\mu\text{F}$ capacitor is recommended.
 - b) On the PCB configuration, the C4 、C5 must be mounted as close as possible to motor side.
 - c) The C4 、C5 capacitor must be added to the general application.

● Input Logic Descriptions

Function truth table Output_2A/2B

IN_2A	IN_2B	OUT_2A	OUT_2B	Mode
L	L	Z	Z	Stop
L	H	L	H	Reverse
H	L	H	L	Forward
H	H	L	L	Brake

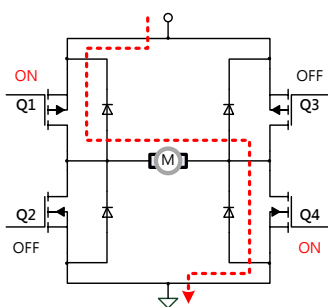
Function truth table Output_1A/1B

IN_1A	IN_1B	OUT_1A	OUT_1B	Mode
L	L	Z	Z	Stop
L	H	L	H	Reverse
H	L	H	L	Forward
H	H	L	L	Brake

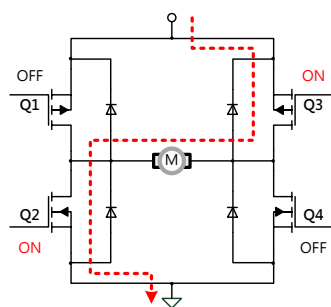
● Operating Mode Descriptions

H-Bridge basic operating mode :

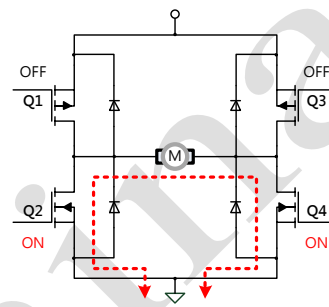
- a) Forward mode
Definition : When $IN_xA=H$, $IN_xB=L$, then $OUT_xA=H$, $OUT_xB=L$
- b) Reverse mode
Definition : When $IN_xA=L$, $IN_xB=H$, then $OUT_xA=L$, $OUT_xB=H$
- c) Brake mode
Definition : When $IN_xA=IN_xB=H$, then $OUT_xA=OUT_xB=L$
- d) Stop mode
Definition : When $IN_xA=IN_xB=L$, then $OUT_xA=OUT_xB=Hi-Z$



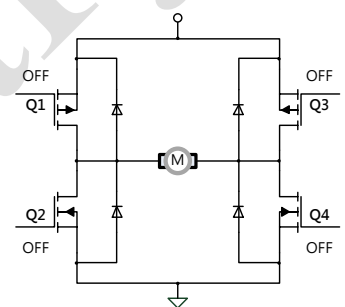
a) Forward mode



b) Reverse mode



c) Brake mode



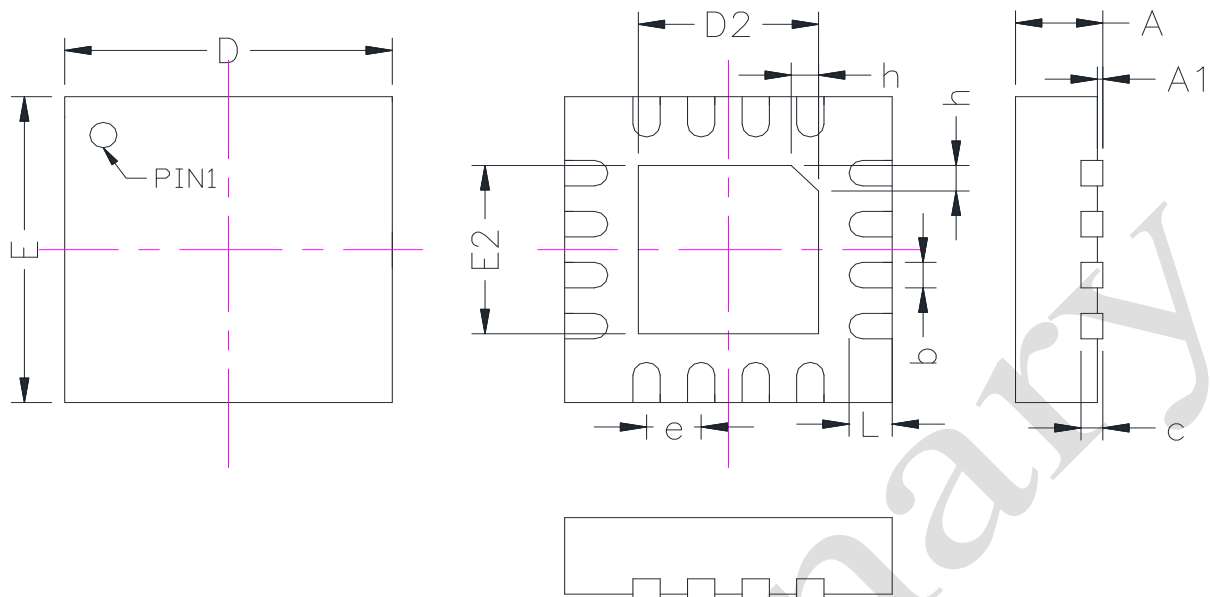
d) Stop mode

● Protection Mechanisms Descriptions

- 1) Over-temperature protection
If the IC junction temperature exceeds 175 ° C (Typ.), the internal over-temperature protection function will be triggered, all FETs in the H-bridge are disabled, that will ensure the safety of customers' products. If the IC junction temperature falls to 120 ° C (Typ.), the IC resumes automatically.
- 2) Output_1A/1B over-current protection (OCP)
While the IC conducts a large current, 3A (Typ), the internal over-current protection function will be triggered. The device enter protection mode of auto-recover to avoid damaging IC and system.

● Packaging outline --- QFN 3X3 16L

Unit : mm



SYMBOL	MILLIMETERS		INCHES	
	Min.	Max.	Min.	Max.
A	0.70	0.80	0.028	0.032
A1	0.00	0.05	0.000	0.002
c	0.20 REF		0.008 REF	
b	0.18	0.30	0.007	0.012
D	3.00 BSC		0.118 BSC	
D2	1.55	1.75	0.061	0.069
E	3.00 BSC		0.118 BSC	
E2	1.55	1.75	0.061	0.069
L	0.35	0.45	0.014	0.018
h	0.20	0.30	0.008	0.012
e	0.50 BSC		0.020 BSC	

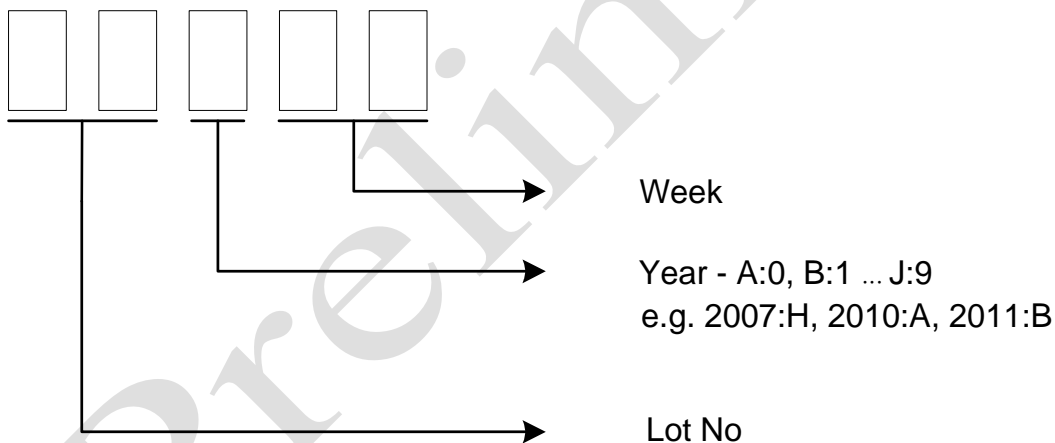
● Marking Identification



NOTE:

Row1 : A1127

Row2 : Wafer Lot No use two codes + Assembly Year use one code + Assembly Week use two codes



Example: Wafer Lot No is PK + Year 2015 is E + Week 08 is 08 , then mark "PKF08"

The last code of assembly year, explanation as below: :

(Year : A=0,B=1,C=2,D=3,E=4,F=5,G=6,H=7,I=8,J=9. For example: year 2015=F)